

Installation guide

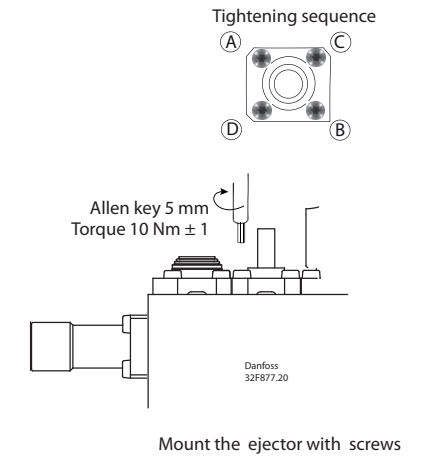
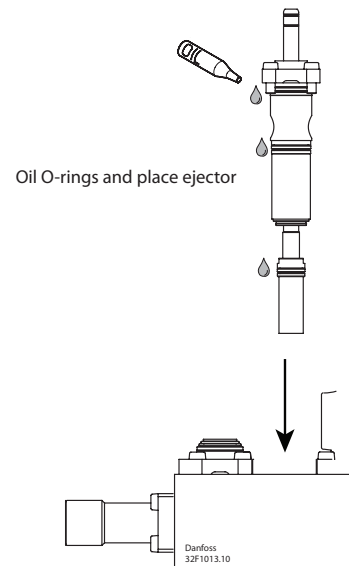
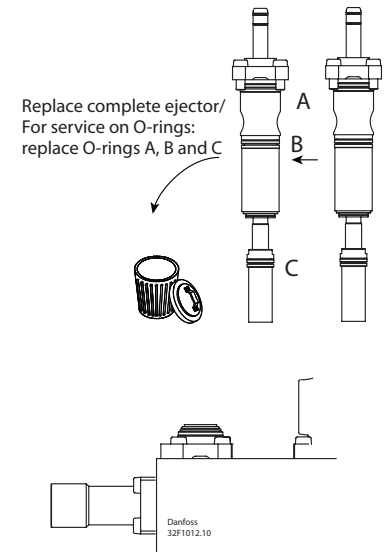
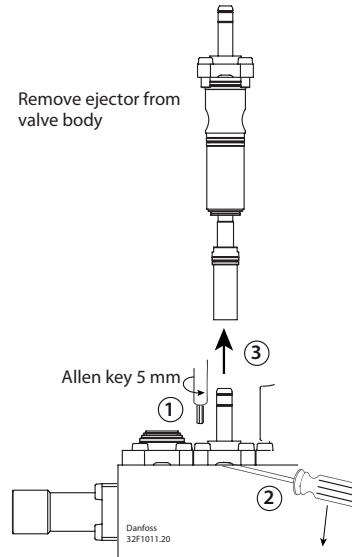
Multi Ejector (Spareparts)

Type CTM 1, CTM 2, CTM 6

032R9791

Service on ejector / O-rings

032R9791



Service on strainer

Allen key 5 mm

Allen key 5 mm

Allen key 5 mm

Allen key 5 mm

Torque 6 Nm ± 1

Remove strainer from valve body

Dismount strainer

Clean / replace strainer/
replace O-rings D and E

Assemble strainer

= compressor oil

Allen key 5 mm
Torque 10 Nm ± 1

Danfoss 32F898.20

Danfoss 32F899.20

Mount strainer with screws

Tightening sequence

Service on connectors

CTM 1 - CTM 2

Torque 6 mm screws: 10 Nm ± 1 Nm

Allen key 5 mm

Torque 6 mm screws: 10 Nm ± 1 Nm

Allen key 5 mm

Torque 6 mm screws: 10 Nm ± 1 Nm

Allen key 5 mm

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CTM 6

Torque 6 mm screws: 10 Nm ± 1 Nm

Allen key 5 mm

Torque 6 mm screws: 10 Nm ± 1 Nm

Allen key 5 mm

Torque 8 mm screws: 27.5 Nm ± 2.5 Nm

Allen key 6 mm

Danfoss 32F906.11

1. Remove connectors with O-rings
2. Replace O-rings and place new connectors
3. Mount new connectors with screws:
 - 6 mm screws torque: 10 Nm ± 1 Nm
 - 8 mm screws torque: 27.5 Nm ± 2.5 Nm

Tightening sequence

